



Materials List and Part Numbers

Contains part numbers for: [Full Color Permanent Films](#)

Materials available in this series:

- 220 High Performance
- 220 Metallic
- 225 High Performance
- 225 Metallic
- 280 Reflective
- 280i Reflective
- 230 Translucent
- 210 Fluorescent
- 180 Controltac Plus
- Quantum 2000

Gerber 3M Scotchcal Series **220 - Punched** High Performance Film

High performance 2 mil cast vinyl specifically developed for Gerber by 3M for optimal Gerber EDGE®-printing cutting, weeding, and application. Clear pressure-sensitive adhesive allows production of attractive two-way markings. Excellent durability with five to eight-year exterior life; for more info, call Industrial Sign & Graphics (877) 275-4474

Black & White	3M Color Code	15" Punched EDGE READY™		30" Punched	
		10- yards	50-yards	10- yards	50-yards
Black	220-12	P20855C	P20856C	P21918C	P20962C
Matte Black	220-20	P20871C	P20872C	P21916C	P20960C
Matte White	220-20	P20867C	P20868C	P21915C	P20959C
White	220-10	P20853C	P20854C	P21919C	P20963C
Color		15" Punched EDGE READY™		30" Punched	
		10- yards	50-yards	10- yards	50-yards
Antique White	220-90	P53024A	P53044A	P53064A	P53084A
Eggshell	220-130	P53023A	P53043A	P53063A	P53083A
Oyster	220-100	P53022A	P53042A	P53062A	P53082A
Palm Oyster	220-21	P53020A	P53040A	P53060A	P53080A
Pearl Gray	220-11	P20869C	P20870C	P21930C	P20974C
Medium Gray	220-31	P27325A	P27326A	P27363A	P27364A
Traffic Gray	220-151	P53036A	P53056A	P53076A	P53096A
Dark Gray	220-41	P27327A	P27328A	P27365A	P27366A
Nimbus Gray	220-101	P53035A	P53055A	P53075A	P53095A
Duranodic	220-69	P57480A	P57495A	P57510A	P57525A
Deep Mahogany Brown	220-19	P20851C	P20852C	P21925C	P20969C
Russet Brown	220-29	P27491A	P27492A	P27493A	P27494A
Saddle Brown	220-139	P35320A	P35321A	P35342A	P35343A
Sandstone	220-89	P27331A	P27332A	P27369A	P27370A
Tan	220-39	P20883C	P20884C	P21926C	P20970C
Beige	220-49	P20885C	P20886C	P21914C	P20958C
Fawn	220-99	P27333A	P27334A	P27371A	P27372A
Primrose Yellow	220-135	P57477A	P57492A	P57507A	P57522A
Bright Yellow	220-15	P20861C	P20862C	P21921C	P20965C
Sunflower	220-25	P27495A	P27496A	P27497A	P27498A
Chrome Yellow	220-145	P57478A	P57493A	P57508A	P57523A
Imitation Gold	220-105	P27337A	P27338A	P27375A	P27376A
Apricot	220-64	P27339A	P27340A	P27377A	P27378A
Coral	220-94	P53029A	P53049A	P53069A	P53089A
Dark Coral	220-104	P53030A	P53050A	P53070A	P53090A
Light Orange	220-54	P27499A	P27500A	P27501A	P27502A
Bright Orange	220-14	P20863C	P20864C	P21923C	P20967C
Intense Orange	220-134	P53026A	P53046A	P53066A	P53086A
Terra Cotta	220-24	P27341A	P27342A	P27379A	P27380A
Salmon Pink	220-173	P35322A	P35323A	P35344A	P35345A
Mauve	220-193	P35324A	P35325A	P35346A	P35347A
Magenta	220-103	P27343A	P27344A	P27381A	P27382A
Process Magenta	220-273	P53034A	P53054A	P53074A	P53094A
Warm Red	220-253	P53027A	P53047A	P53067A	P53087A
Matte Red	220-223	P57481A	P57496A	P57511A	P57526A

Gerber 3M Scotchcal Series **220 Punched** High Performance Film - continued

Color	3M Color Code	15" Punched EDGE READY™		30" Punched	
		10 yards	50 yards	10 yards	50 yards
Perfect Match Red	220-263	P53025A	P53045A	P53065A	P53085A
Atomic Red	220-293	P57468A	P57483A	P57498A	P57513A
Tomato Red	220-13	P20865C	P20866C	P21917C	P20961C
Geranium	220-63	P27503A	P27504A	P27505A	P27506A
Cardinal Red	220-53	P20881C	P20882C	P21920C	P20964C
Cranberry	220-283	P53038A	P53058A	P53078A	P53098A
Burgundy	220-79	P21032C	P21033C	P22304C	P22305C
Dark Burgundy	220-68	P57471A	P57486A	P57501A	P57516A
Dark Violet	220-98	P35326A	P35327A	P35348A	P35349A
Dark Magenta	220-163	P53028A	P53048A	P53068A	P53088A
Raspberry	220-133	P53031A	P53051A	P53071A	P53091A
Violet	220-88	P27345A	P27346A	P27383A	P27384A
Pale Lavender	220-138	P53021A	P53041A	P53061A	P53081A
Royal Purple	220-38	P27347A	P27348A	P27385A	P27386A
Purple	220-48	P27349A	P27350A	P27387A	P27388A
Royal Blue	220-87	P57479A	P57494A	P57509A	P57524A
Navy	220-27	P21036C	P21037C	P22334C	P22335C
Light Navy	220-197	P35328A	P35329A	P35350A	P35351A
Dark Blue	220-397	P57475A	P57490A	P57505A	P57520A
Shadow Blue	220-177	P35330A	P35331A	P35352A	P35353A
Wedgwood Blue	220-187	P35332A	P35333A	P35354A	P35355A
Sapphire Blue	220-37	P20873C	P20874C	P21928C	P20972C
Vivid Blue	220-17	P20875C	P20876C	P21913C	P20957C
Matte Blue	220-407	P57482A	P57497A	P57512A	P57527A
Intense Blue	220-47	P20857C	P20858C	P21922C	P20966C
Periwinkle	220-387	P57473A	P57488A	P57503A	P57518A
Olympic Blue	220-57	P20877C	P20878C	P21929C	P20973C
Sky Blue	220-417	P57474A	P57489A	P57504A	P57519A
Peacock Blue	220-77	P21034C	P21035C	P22332C	P22333C
Robin Egg Blue	220-86	P27351A	P27352A	P27389A	P27390A
Powder Blue	220-347	P53033A	P53053A	P53073A	P53093A
Aqua	220-176	P35334A	P35335A	P35356A	P35357A
Dark Aqua	220-307	P35336A	P35337A	P35358A	P35359A
Blue Bird	220-377	P57472A	P57487A	P57502A	P57517A
Teal	220-96	P27353A	P27354A	P27391A	P27392A
Celestial Blue	220-367	P57470A	P57485A	P57500A	P57515A
Bermuda Blue	220-357	P53032A	P53052A	P53072A	P53092A
Apple Green	220-196	P53038A	P53039A	P35360A	P35361A
Jade Green	220-286	P53037A	P53057A	P53077A	P53097A
Kelly Green	220-46	P20859C	P20860C	P21924C	P20968C
Bright Green	220-186	P35340A	P35341A	P35362A	P35363A
Cactus Green	220-266	P57469A	P57484A	P57499A	P57514A
Dark Green	220-56	P20879C	P20880C	P21927C	P20971C
Eucalyptus	220-296	P57476A	P57491A	P57506A	P57521A
Forest Green	220-66	P27355A	P27356A	P27393A	P27394A
Bottle Green	220-276	P53039A	P53059A	P53079A	P53099A
Clear Enamel Receptive	220-114	P27323A	P27324A	P27361A	P27362A

Gerber 3M Scotchcal Series **220 - Unpunched** High Performance Film

High performance 2 mil cast vinyl specifically developed for Gerber by 3M for optimal Gerber EDGE®-printing cutting, weeding, and application. Clear pressure-sensitive adhesive allows production of attractive two-way markings. Excellent durability with five to eight-year exterior life; for more info, call Industrial Sign & Graphics (877) 275-4474

Black & White	20" Unpunched		24" Unpunched		45" Unpunched		48" Unpunched	
			10- yards	50-yards			10- yards	50-yards
Black			J22012-10y	J22012-50y			E22012-10y	E22012-50y
Matte Black			J22022-10y	J22022-50y			E22022-10y	E22022-50y
Matte White			J22020-10y	J22020-50y			E22020-10y	E22020-50y
White			J22010-10y	J22010-50y			E22010-10y	E22010-50y
Color	20" Unpunched		24" Unpunched		45" Unpunched		48" Unpunched	
	10 yards	50 yards	10 yards	50 yards	10 yards	50 yards	10 yards	50 yards
Antique White	P58035A	P58135A			P58635A	P58735A		
Eggshell	P58036A	P58136A			P58636A	P58736A		
Oyster	P58037A	P58137A			P58637A	P58737A		
Palm Oyster	P58038A	P58138A			P58638A	P58738A		
Pearl Gray	P58039A	P58139A			P58639A	P58739A		
Medium Gray			J22031-10y	J22031-50y			E22031-10y	E22031-50y
Traffic Gray	P58041A	P58141A			P58641A	P58741A		
Dark Gray			J22041-10y	J22041-50y			E22041-10y	E22041-50y
Nimbus Gray	P58043A	P58143A			P58643A	P58743A		
Duranodic	P58046A	P58146A			P58646A	P58746A		
Deep Mahogany Brown	P58047A	P58147A			P58647A	P58747A		
Russet Brown	P58048A	P58148A			P58648A	P58748A		
Saddle Brown	P58049A	P58149A			P58649A	P58749A		
Sandstone	P58050A	P58150A			P58650A	P58750A		
Tan	P58051A	P58151A			P58651A	P58751A		
Beige	P58052A	P58152A			P58652A	P58752A		
Fawn	P58053A	P58153A			P58653A	P58753A		
Primrose Yellow	P58054A	P58154A			P58654A	P58754A		
Bright Yellow			J22015-10y	J22015-50y			E22015-10y	E22015-50y
Sunflower			J22025-10y	J22025-50y			E22025-10y	E22025-50y
Chrome Yellow	P58057A	P58157A			P58657A	P58757A		
Imitation Gold	P58058A	P58158A			P58658A	P58758A		
Apricot	P58059A	P58159A			P58659A	P58759A		
Coral	P58060A	P58160A			P58660A	P58760A		
Dark Coral	P58061A	P58161A			P58661A	P58761A		
Light Orange	P58062A	P58162A			P58662A	P58762A		
Bright Orange			J22014-10y	J22014-50y			E22014-10y	E22014-50y
Intense Orange	P58064A	P58164A			P58664A	P58764A		
Terra Cotta	P58065A	P58165A			P58665A	P58765A		
Salmon Pink	P58066A	P58166A			P58666A	P58766A		
Mauve	P58067A	P58167A			P58667A	P58767A		
Magenta	P58068A	P58168A			P58668A	P58768A		
Process Magenta	P58069A	P58169A			P58669A	P58769A		
Warm Red	P58070A	P58170A			P58670A	P58770A		
Matte Red	P58071A	P58171A			P58671A	P58771A		

Gerber 3M Scotchcal Series **220 Unpunched** High Performance Film - continued

Color	20" Unpunched		24" Unpunched		45" Unpunched		48" Unpunched	
	10 yards	50 yards	10 yards	50 yards	10 yards	50 yards	10 yards	50 yards
Perfect Match Red			J220263-10y	J220263-50y			E220263-10y	E220263-50y
Atomic Red			J220293-10y	J220293-50y			E220293-10y	E220293-50y
Tomato Red			J22013-10y	J22013-50y			E22013-10y	E22013-50y
Geranium			J22063-10y	J22063-50y			E22063-10y	E22063-50y
Cardinal Red			J22053-10y	J22053-50y			E22053-10y	E22053-50y
Cranberry	P58077A	P58177A			P58677A	P58777A		
Burgundy			J22058-10y	J22058-50y			E22058-10y	E22058-50y
Dark Burgundy	P58079A	P58179A			P58679A	P58779A		
Dark Violet	P58080A	P58180A			P58680A	P58780A		
Dark Magenta	P58081A	P58181A			P58681A	P58781A		
Raspberry	P58082A	P58182A			P58682A	P58782A		
Violet	P58083A	P58183A			P58683A	P58783A		
Pale Lavender	P58084A	P58184A			P58684A	P58784A		
Royal Purple			J22038-10y	J22038-50y			E22038-10y	E22038-50y
Purple	P58086A	P58186A			P58686A	P58786A		
Royal Blue	P58087A	P58187A			P58687A	P58787A		
Navy	P58088A	P58188A			P58688A	P58788A		
Light Navy			J220197-10y	J220197-50y			E220197-10y	E220197-50y
Dark Blue			J220397-10y	J220397-50y			E220397-10y	E220397-50y
Shadow Blue	P58091A	P58191A			P58691A	P58791A		
Wedgwood Blue	P58092A	P58192A			P58692A	P58792A		
Sapphire Blue			J22037-10y	J22037-50y			E22037-10y	E22037-50y
Vivid Blue			J22017-10y	J22017-50y			E22017-10y	E22017-50y
Matte Blue	P58095A	P58195A			P58695A	P58795A		
Intense Blue			J22047-10y	J22047-50y			E22047-10y	E22047-50y
Periwinkle	P58097A	P58197A			P58697A	P58797A		
Olympic Blue			J22057-10y	J22057-50y			E22057-10y	E22057-50y
Sky Blue	P58099A	P58199A			P58699A	P58799A		
Peacock Blue	P58100A	P58200A			P58700A	P58800A		
Robin Egg Blue	P58101A	P58201A			P58701A	P58801A		
Powder Blue	P58102A	P58202A			P58702A	P58802A		
Aqua	P58103A	P58203A			P58703A	P58803A		
Dark Aqua	P58104A	P58204A			P58704A	P58804A		
Blue Bird	P58105A	P58205A			P58705A	P58805A		
Teal			J22096-10y	J22096-50y			E22096-10y	E22096-50y
Celestial Blue	P58107A	P58207A			P58707A	P58807A		
Bermuda Blue	P58108A	P58208A			P58708A	P58808A		
Apple Green	P58109A	P58209A			P58709A	P58809A		
Jade Green	P58110A	P58210A			P58710A	P58810A		
Kelly Green			J22046-10y	J22046-50y			E22046-10y	E22046-50y
Bright Green			J220186-10y	J220186-50y			E220186-10y	E220186-50y
Cactus Green	P58113A	P58213A			P58713A	P58813A		
Dark Green			J22056-10y	J22056-50y			E22056-10y	E22056-50y
Eucalyptus	P58115A	P58215A			P58715A	P58815A		
Forest Green			J22066-10y	J22066-50y			E22066-10y	E22066-50y
Bottle Green	P58117A	P58217A			P58717A	P58817A		
Clear Enamel Receptive			J220114-10y	J220114-50y			E220114-10y	E220114-50y

Gerber 3M Scotchcal Series **225** High Performance Film

High performance 2 mil cast vinyl film on a transparent synthetic liner. Expressly formulated for Gerber by 3M. Transparent, synthetic liner is moisture-resistant and offers superior registration for multicolor plotter applications and on Gerber imaging device printed graphics. Clear pressure-sensitive adhesive allows for production of attractive two-way markings. Excellent durability with five- to eight-year exterior life

Black & White	3M Color Code	15" Punched EDGE READY™		30" Punched	
		10 yards	50 yards	10 yards	50 yards
Black	225-12	P63845A	P63947A	P64253A	P64355A
Matte Black	225-22	P63844A	P63946A	P64252A	P64354A
Matte White	225-20	P63833A	P63935A	P64241A	P64343A
White	225-10	P63834A	P63936A	P64242A	P64344A
Color		15" Punched EDGE READY™		30" Punched	
		10 yards	50 yards	10 yards	50 yards
Medium Grey	225-31	P63840A	P63942A	P64248A	P64350A
Deep Mahogany Brown	225-19	P63847A	P63949A	P64255A	P64357A
Beige	225-49	P63852A	P63954A	P64260A	P64362A
Bright Yellow	225-15	P63855A	P63957A	P64263A	P64365A
Sunflower	225-25	P63856A	P63958A	P64264A	P64366A
Tomato Red	225-13	P63874A	P63976A	P64282A	P64384A
Geranium	225-63	P63875A	P63977A	P64283A	P64385A
Cardinal Red	225-53	P63876A	P63978A	P64284A	P64386A
Burgundy	225-79	P63878A	P63980A	P64286A	P64388A
Royal Purple	225-38	P63885A	P63987A	P64293A	P64395A
Light Navy	225-197	P63889A	P63991A	P64297A	P64399A
Sapphire Blue	225-37	P63893A	P63995A	P64301A	P64403A
Vivid Blue	225-17	P63894A	P63996A	P64302A	P64404A
Intense Blue	225-47	P63896A	P63998A	P64304A	P64406A
Olympic Blue	225-57	P63898A	P64000A	P64306A	P64408A
Bright Green	225-186	P63912A	P64014A	P64320A	P64422A
Dark Green	225-56	P63914A	P64016A	P64322A	P64424A
Forest Green	225-66	P63916A	P64018A	P64324A	P64426A
Clear Enamel Receptive	225-114	P63918A	P64020A	P64326A	P64428A

Gerber 3M Scotchcal Series **220 Metallic** High Performance Film

High performance 2 mil cast vinyl with the visual addition of a metallic sparkle. These films are perfect for use on cars, trucks, boats, RVs, and signs or markings. Excellent durability with five-year unprinted exterior life

Color	3M Color Code	15" Punched EDGE READY™		30" Punched		24" Unpunched		48" Unpunched	
		10 yards	50 yards	10 yards	50 yards	10 yards	50 yards	10 yards	50 yards
Gold Metallic	220-131	P27357A	P27358A	P27395A	P27396A	J220131-10y	J220131-50y	E220131-10y	E220131-50y
Silver Metallic	220-120	P27359A	P27360A	P27397A	P27398A	J220120-10y	J220120-50y	E220120-10y	E220120-50y

Color	3M Color Code	15" Punched EDGE READY™		30" Punched		20" Unpunched		45" Unpunched	
		10 yards	50 yards	10 yards	50 yards	10 yards	50 yards	10 yards	50 yards
Sage Green Metallic	220-216	P31843A	P31844A	P31888A	P31889A	P58119A	P58219A	P58719A	P58819A
Pine Green Metallic	220-206	P31840A	P31841A	P31885A	P31886A	P58120A	P58220A	P58720A	P58820A
Dark Blue Metallic	220-217	P31828A	P31829A	P31873A	P31874A	P58121A	P58221A	P58721A	P58821A
Bright Blue Metallic	220-227	P31831A	P31832A	P31876A	P31877A	P58122A	P58222A	P58722A	P58822A
Silver Blue Metallic	220-237	P31834A	P31835A	P31879A	P31880A	P58123A	P58223A	P58723A	P58823A
Charcoal Metallic	220-211	P31801A	P31802A	P31846A	P31847A	P58124A	P58224A	P58724A	P58824A
Slate Metallic	220-201	P31837A	P31838A	P31882A	P31883A	P58125A	P58225A	P58725A	P58825A
Burgundy Metallic	220-208	P31819A	P31820A	P31864A	P31865A	P58126A	P58226A	P58726A	P58826A
Light Rose Metallic	220-218	P31816A	P31817A	P31861A	P31862A	P58127A	P58227A	P58727A	P58827A
Dark Brown Metallic	220-209	P31804A	P31805A	P31849A	P31850A	P58128A	P58228A	P58728A	P58828A
Copper Metallic	220-229	P31810A	P31811A	P31855A	P31856A	P58129A	P58229A	P58729A	P58829A
Light Gold Metallic	220-231	P31813A	P31814A	P31858A	P31859A	P58130A	P58230A	P58730A	P58830A

Gerber 3M Scotchcal Series **225 Metallic** High Performance Film

High performance 2 mil cast vinyl film, with the visual addition of a metallic sparkle, on a transparent synthetic liner. Expressly formulated for Gerber by 3M. Transparent, synthetic liner is moisture-resistant and offers superior registration for multicolor plotter applications. Perfect for use on cars, trucks, boats, RVs, and signs or markings. Excellent durability with five-year exterior life

Color	3M Color Code	15" Punched EDGE READY™		30" Punched	
		10- yard roll	50-yard roll	10- yard roll	50-yard roll
Gold Metallic	220-131	P63933A	P64035A	P64341A	P64443A
Silver Metallic	220-120	P63934A	P64036A	P64342A	P64444A

Gerber 3M Scotchcal Series **230 Translucent** High Performance Film

High performance 3 mil cast vinyl designed for use on internally illuminated signs, awnings and window graphics. Features uniform color with a surface finish to eliminate glare. Five-year exterior life except Metallic Gold and Gold Nugget, which have a three-year exterior life.

Color	3M Color Code	15" Punched EDGE READY™		30" Punched	
		10- yard roll	50-yard roll	10- yard roll	50-yard roll
White	230-20	P20921C	P20922C	P21948C	P20992C
Ivory	230-005	P21028C	P21029C	P22299C	P22300C
Light Beige	230-149	P37721A	P37707A	P37693A	P37679A
Silver	230-121	P43249A	P43250A	P43257A	P43258A
Silver Gray	230-051	P37714A	P37700A	P37686A	P37672A
Shadow Gray	230-071	P37719A	P37705A	P37691A	P37677A
Slate Gray	230-061	P37716A	P37702A	P37688A	P37674A
Black	230-22	P37708A	P37694A	P37680A	P37666A
Rust Brown	230-63	P20911C	P20912C	P21943C	P20987C
Dark Brown	230-59	P20919C	P20920C	P21947C	P20991C
Duranodic	230-69	P20913C	P20914C	P21944C	P20988C
Burgundy	230-49	P21026C	P21027C	P22297C	P22298C
Raspberry	230-133	P37710A	P37696A	P37682A	P37668A
Mulberry	230-118	P51447A	P51461A	P51475A	P51489A
Vivid Rose	230-78	P37713A	P37699A	P37685A	P37671A
Pink Lavender	230-108	P51444A	P51458A	P51472A	P51486A
Cardinal Red	230-53	P30810A	P30811A	P30822A	P30823A
Dark Red	230-73	P20917C	P20918C	P21946C	P20990C
Scarlet Red	230-83	P51441A	P51455A	P51469A	P51483A
Red	230-33	P20909C	P20910C	P21942C	P20986C
Light Tomato Red	230-43	P30808A	P30809A	P30820A	P30821A
Poppy Red	230-143	P37711A	P37697A	P37683A	P37669A
Orange	230-44	P20907C	P20908C	P21941C	P20985C
Tangerine	230-84	P37717A	P37703A	P37689A	P37675A
Kumquat	230-74	P37718A	P37704A	P37690A	P37676A
Gold Nugget	230-141	P51451A	P51465A	P51479A	P51493A
Metallic Gold	230-131	P37712A	P37698A	P37684A	P37670A
Sunflower	230-25	P30806A	P30807A	P30818A	P30819A
Mango	230-125	P51448A	P51462A	P51476A	P51490A
Yellow	230-015	P20905C	P20906C	P21940C	P20984C
Lemon Yellow	230-115	P51445A	P51459A	P51473A	P51487A
Emerald Green	230-126	P51449A	P51463A	P51477A	P51491A
Holly Green	230-76	P30814A	P30815A	P30826A	P30827A
Green	230-26	P20903C	P20904C	P21939C	P20983C
Bright Jade Green	230-116	P51446A	P51460A	P51474A	P51488A
Vivid Green	230-156	P37715A	P37701A	P37687A	P37673A
Kelly Green	230-46	P51452A	P51466A	P51480A	P51494A
Apple Green	230-106	P51443A	P51457A	P51471A	P51485A
Teal	230-246	P43253A	P43254A	P43261A	P43262A
Turquoise	230-236	P43251A	P43252A	P43259A	P43260A
Dark Blue	230-36	P21030C	P21031C	P22301C	P22302C
Royal Blue	230-87	P20915C	P20916C	P21945C	P20989C
Cobalt Blue	230-157	P51454A	P51468A	P51482A	P51496A
Delft Blue	230-97	P51442A	P51456A	P51470A	P51484A
Blue	230-167	P31344A	P31345A	P31346A	P31347A

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Gerber 3M Scotchcal Series **230 Translucent** High Performance Film - continued

Color	3M Color Code	15" Punched EDGE READY™		30" Punched	
		10- yard roll	50-yard roll	10- yard roll	50-yard roll
Intense Blue	230-127	P37709A	P37695A	P37681A	P37667A
Process Blue	230-337	P49908A	P49909A	P49910A	P49911A
Deep Sky Blue	230-147	P51453A	P51467A	P51481A	P51495A
Olympic Blue	230-57	P30812A	P30813A	P30824A	P30825A
Plum Purple	230-128	P51450A	P51464A	P51478A	P51492A

Gerber 3M Scotchlite Series **280 and 280i Reflective**

Color	3M Color Code	15" Punched EDGE READY™		30" Punched	
		10- yard roll	50-yard roll	10- yard roll	50-yard roll
Gold	280-64	P21020C	P21021C	P21962C	P21008C
Black	280-85	P20899C	P20900C	P21933C	P20977C
Ruby Red	280-82	P37319A	P37320A	P37321A	P37322A
Red	280-72	P28494A	P28495A	P28498A	P28499A
Orange	280-14	P20895C	P20896C	P21936C	P20980C
Lemon Yellow	280-81	P20893C	P20894C	P21934C	P20978C
Yellow	280-71	P28496A	P28497A	P28500A	P28501A
Green	280-77	P20891C	P20892C	P21937C	P20981C
Light Blue	280-76	P39822A	P39823A	P39820A	P39821A
Blue	280-75	P20889C	P20890C	P21932C	P20976C
White Not recom- mended for Gerber EDGE® printing	280-10	P20887C	P20888C	P21931C	P20975C

Series 280 7.5 mil reflective sheeting is designed for markings requiring high visibility, both day and night. The material has good flexibility and provides excellent conformance to flat or moderately curved substrates. Seven-year exterior life on all colors; five-year exterior life on black.

Series 280i 7.5 mil white reflective sheeting is designed to provide optimal print results on Gerber imaging devices. Seven-year unprinted exterior life.

White 280i Recommended for Gerber EDGE® printing	280-10	P60923A	P60924A
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Gerber 3M Scotchcal Series **210 Fluorescent Film**

Color	3M Color Code	15" Punched EDGE READY™
		10- yard roll
Yellow-Orange	210-404	P48303A
Lemon-Yellow	210-405	P48304A
Lime Green	210-406	P48305A
Pink	210-413	P48307A
Red-Orange	210-414	P48534A

Vibrant, attention-getting 5 mil films provide excellent visibility under normal or low light conditions. Perfect for point of purchase, window graphics, and displays. One-year exterior life.

Gerber 3M Scotchcal Series **180 Controltac Plus**

Color	3M Color Code	15" Punched EDGE READY™		30" Punched	
		10- yard roll	50-yard roll	10- yard roll	50-yard roll
Black	180-22	P34701A	P34702A	P34719A	P34720A
White	180-10	P34703A	P34704A	P34721A	P34722A
Bright Yellow	180-15	P34713A	P34714A	P34731A	P34732A
Cardinal Red	180-53	P34705A	P34706A	P34723A	P34724A
Deep Mahogany Brown	180-19	P34717A	P34718A	P34735A	P34736A
Kelly Green	180-46	P34715A	P34716A	P34733A	P34734A
Olympic Blue	180-57	P34711A	P34712A	P34729A	P34730A
Sapphire Blue	180-37	P34709A	P34710A	P34727A	P34728A
Tomato Red	180-13	P34707A	P34708A	P34725A	P34726A

High performance, 2 mil, gloss vinyl which features pressure-activated adhesive to simplify application of graphics on flat, corrugated and riveted surfaces. Pigmented adhesive (except Bright Yellow) provides maximum color opacity. Six- to seven-year exterior life.

Gerber Quantum **2000** – Intermediate Film

Intermediate polymeric film perfect for interior and exterior graphics requiring up to 5-year durability. Semi-gloss and matte colors available. Solvent-based, acrylic adhesive.

Color	15" Punched EDGE READY™	30" Punched		24" Unpunched		45" Unpunched	
	50 yards		50 yards		50 yards		50 yards
White	P69016A		P69142A		P69079A		P69205A
Matte White	P69021A		P69147A		P69084A		P69210A
Black	P69017A		P69143A		P69080A		P69206A
Matte Black	P69023A		P69149A		P69086A		P69212A
Brown	P69035A		P69161A		P69098A		P69224A
Beige	P69032A		P69158A		P69095A		P69221A
Yellow	P69020A		P69146A		P69083A		P69209A
Red	P69018A		P69144A		P69081A		P69207A
Tomato Red	P69024A		P69150A		P69087A		P69213A
Orange	P69030A		P69156A		P69093A		P69219A
Purple	P69028A		P69154A		P69091A		P69217A
Burgundy	P69026A		P69152A		P69089A		P69215A
Olympic Blue	P69033A		P69159A		P69096A		P69222A
Teal	P69029A		P69155A		P69092A		P69218A
Sapphire Blue	P69019A		P69145A		P69082A		P69208A
Blue	P69022A		P69148A		P69085A		P69211A
Navy	P69034A		P69160A		P69097A		P69223A
Green	P69508A		P69511A		P69514A		P69517A
Dark Green	P69025A		P69151A		P69088A		P69214A
Gold	P69027A		P69153A		P69090A		P69216A
Silver	P69031A		P69157A		P69094A		P69220A

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